

**Step 1.** Unscrew 4 screws M4 (16-070102-01) with hex L-key 3mm.

**Step 2.** Replace the washer, in case it damaged (16-030018-01).



**Step 3.** Open case carefully. Don't stretch the antenna cable(14-574102-01) that connects antenna to board connector marked "INT".

**Step 4.** Replace the battery (24-530001-01). In loading battery into case, be sure that 2 battery rubber bumpers (21-070110-01) exist on battery and protect the battery on holding ribs.

**Step 5.** Close the case in reverse sequence. Battery cables should trace inside base (should not come out). Antenna cable 14-574102-01 should be loaded between board and battery.

